

Chillman Company is one of the subsidiaries of Pakman Industrial Group. Pakman Company, with more than fifty years of experience in the field of marketing, has started to produce the Chilman brand in the production of new technologies in the cooling industry.

Chilman Company, by employing skilled and experienced personnel in the field of the country's cooling industry, has undertaken special engineering innovations in the production of products such as:

- Compression chillers
- Cold water compression chillers
- Cool air compression chillers
- Fan coil
- air conditioner
- Ice Bank

And other products required in the cooling industry.





AIR COOLED CHILLER

Scroll Compressor





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ITEM	UNIT SCROLL COMPRESSOR							
General Data								
Cooling Capacity	TR(kW)	20(70)	30(105)	40 (140)	60(210)	80 (280)		
Refrigerant	R407C							
Input Power	ekW	31	42	56	86	118		
Electric Power Supply	V/ph/Hz	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50		
Compressors	Scroll Type Scroll Type							
Compressor Qty.	qty	4	4	4	4	4		
Evaporator	Shell & Tube Heat Exchanger							
WaterFlowrate	m³/hr	11	16	22	32	43		
Evaporator Qty.	qty	1	1	1	1	1		
Circuit per Evaporaator	qty	2	2	2	2	2		
Condenser	Finned Tube Heat Exchanger							
Condenser Qty.	qty	4	4	6	8	8		
Condenser Row/FPI		3/12	4/12	4/12	4/12	4/12		
Condenser Fan			Axi	al Fan				
Condenser Fan Qty.	qty	4	4	6	8	8		
Expansion Valve			Electronic Ex	kpansion Valv	e			
Expansion Valve Qty.	qty	2	2	2	2	2		
Package Dimensions	Dimension & Weight							
Lenght Width Height	mm	3000 2400 2600	3000 2400 2600	4300 2400 2600	5400 2400 2600	5400 2400 2600		
Transport Weight	Kg	900	1260	1850	2440	3570		

COOLING CAPACITY CONDITIONS:

- ELEVATION 1500 m ABOVE SEE LEVEL
- OUTDOOR CONDITIONS: 40 °C
 CONDENSER/EVAPORTATOR TEMPERATURE: 50°C/5°C
- SUBCOOL/SUPERHEAT:5°C/10°C CHILLED WATER OUT/IN:7°C/12°C







Refrigrant

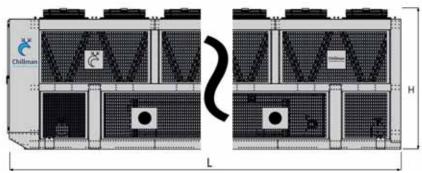
Scroll

Axial Fan

AIR COOLED CHILLER









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ITEM	UNIT SCREW COMPRESSOR										
General Data											
Cooling Capacity	TR(kW)	100 (350)	120 (420)	140 (490)	160 (560)	180 (630)	200 (700)	250 (875)	300 (1050)	400 (1400)	500 (1750)
Refrigerant	R 134a										
Input Power	ekW	125	147	170	195	222	238	303	377	456	568
Electric Power Supply	V/ph/Hz	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50	380/3/50
Compressors	Semi Hermetic Compact Screw										
Compressor Qty.	qty	2	2	2	2	2	2	4	4	4	4
Evaporator	Shell & Tube Heat Exchanger										
WaterFlowrate	m³/hr	55	65	76	87	98	107	135	160	216	270
Evaporator Qty.	qty	1	1	1	1	1	2	2	2	2	2
Circuit per Evaporaator	qty	2	2	2	2	2	2	4	4	4	4
Condenser	Finned Tube Heat Exchanger										
Condenser Qty.	qty	10	10	12	14	16	20	22	26	32	40
Condenser Row/FPI		4/12	4/12	4/12	4/12	4/12	4/12	4/12	4/12	4/12	4/12
Condenser Fan	- Axial Fan										
Condenser Fan Qty.	qty	10	10	12	14	16	20	22	26	32	40
Expansion Valve	Electronic Expansion Valve										
Expansion Valve Qty.	qty	2	2	2	2	2	4	4	4	4	4
Package Dimensions	Dimension & Weight										
Lenght Width Height	mm	7700 2500 2900	7700 2500 2900	9100 2500 2900	10500 2500 2900	12000 2500 2900	14800 2500 2900	16200 2500 2900	19000 2500 2900	23400 2500 2900	28000 2500 2900
Transport Weight	Kg	4900	5250	6800	7250	9000	10850	11200	15000	21000	23500

COOLING CAPACITY CONDITIONS:

- ELEVATION 1500 m ABOVE SEE LEVEL
- OUTDOOR CONDITIONS: 40 °C
- CONDENSER/EVAPORTATOR TEMPERATURE: 50°C/5°C
- SUBCOOL/SUPERHEAT:5°C/10°C
- CHILLED WATER OUT / IN: 7°C/12°C









Refrigrant

Screw

Axial Fan

Two Circuits



AIR-COOLED CHILLER

SPECIFICATION & FEATURES

SCROLL COMPRESSOR

Scroll compressors are now the most used compression technology replacing reciprocating compressors due to its undeniable superiority. Several, fully qualified, multiple compressor assemblies (tandem and trio) allow the use of scroll compressor into our large capacity chillers.

SCREW COMPRESSOR

Allscrew compressors are of high efficiency and reliability in all operating conditions and are equipped with separated radial and axial bearings, liquid injection and economizer connection, PTC motor temperature thermistors and discharge temperature thermistors, a motor protector, and oil level switch and oil pressure differential switch connector and other accessories. The compressors have the best reliability, longest bearing life during heavy duty running and strict operating conditions.

CONDENSER •• •

Condenser coils will be designed to withstand maximum operating pressures and a maximum temperature of 300°F for standard duty copper tube coils with standard headers.

Coils will be of plate fin type construction providing uniform support for all coil tubes. Coils are to be manufactured by copper tube with self-spacing collars, which completely cover the entire tube surface. Fins are to be formed with full collar on all of tube diameters and tube patterns. Fin thickness will be 0.006" +/- 5% for aluminum. Fin spacing available will be at most 14 fins per inch.

Tubing and return bends will be fabricated from UNS 12200 seamless copper conforming to ASTM B75 for standard pressure and temperature applications. Core tubes will be mechanically expanded to form an interference fit within the fin collars. Expansion will not decrease the tube wall thickness. Coils will be manufactured using return bends of the same material as the core tubing. Return bend wall thickness, at the outside circumference of the bend, will be no less than the core tube wall thickness.

SHELL&TUBE EVAPORATOR •• • • • • • • • • • •

The evaporators are carefully engineered to provide excellent heat transfer rates, effective refrigerant boiling and assured oil carry-through. Shell circuits are engineered to provide high performance with a low-pressure drop to conserve the required pumping power. Evaporators made by Packman Group are designed for optimum heat transfer rates and features rolled-in tubes and removable heads. Shell side baffling is selected for high operating efficiency and reasonable fluid pressure drops. Compliance with ASME codes and quality controlled manufacturing make the cooler suitable for a wide variety of virtually trouble-free fluid cooling applications.

Electronic expansion valves used in our chillers can manage refrigerant flow through cycle with high accurate precision. Modulation of refrigerant flow guarantees a wide operating range for chillers, due to the combination of the fixed opening and the moving element with a travel of 15 mm driven by stepper motor. These valves have been carefully designed down to the smallest detail, to guarantee high reliability, and ensures correct operation. Electronic expansion valves are made from modular components that are assembled during installation; this solution simplifies maintenance and inspection of the individual components.





CONDENSER FAN

Direct-drive AC axial fans with high-performance axial impeller, mounted on an external rotor motor. Square full nozzle, pre-galvanized, black plastic-coated RAL 9005, flowoptimized nozzle shape on inlet side, guard grille made of phosphate steel and black plastic-coated.

Sickle-shaped blades; high-strength aluminum alloy or round steel plate; encapsulated in fiber glass-reinforced plastic PP; winglets at the blade tips. Motorized impeller balanced in two planes (static and dynamic) as per DIN ISO 1940. Each V-Type Condenser block has two (2) axial fans which are selected as per condenser required air flow and total pressure drop across condenser coils and other related parts.

POWER AND CONTROL SYSTEM

Control System for our chillers has been considered from international companies with wide range of experiences in cooling equipment control system. The selected configuration includes 1 compressor for each circuit, and up to 2 circuits.

The distinctive feature of control software is dynamic control of the compressor operating limits. In fact, the suction and discharge pressure are read at all times, thus determining the compressor operating point. The compressors are the most important and costly part of the unit, and for this reason it is important to guarantee its protection and reliability.

Electrical main parts of chillers have been selected from international companies such as Siemens, Schneider and other European companies. Power and control system cabinet will have IP54 protection degree.

• CHILLER STRUCTURE

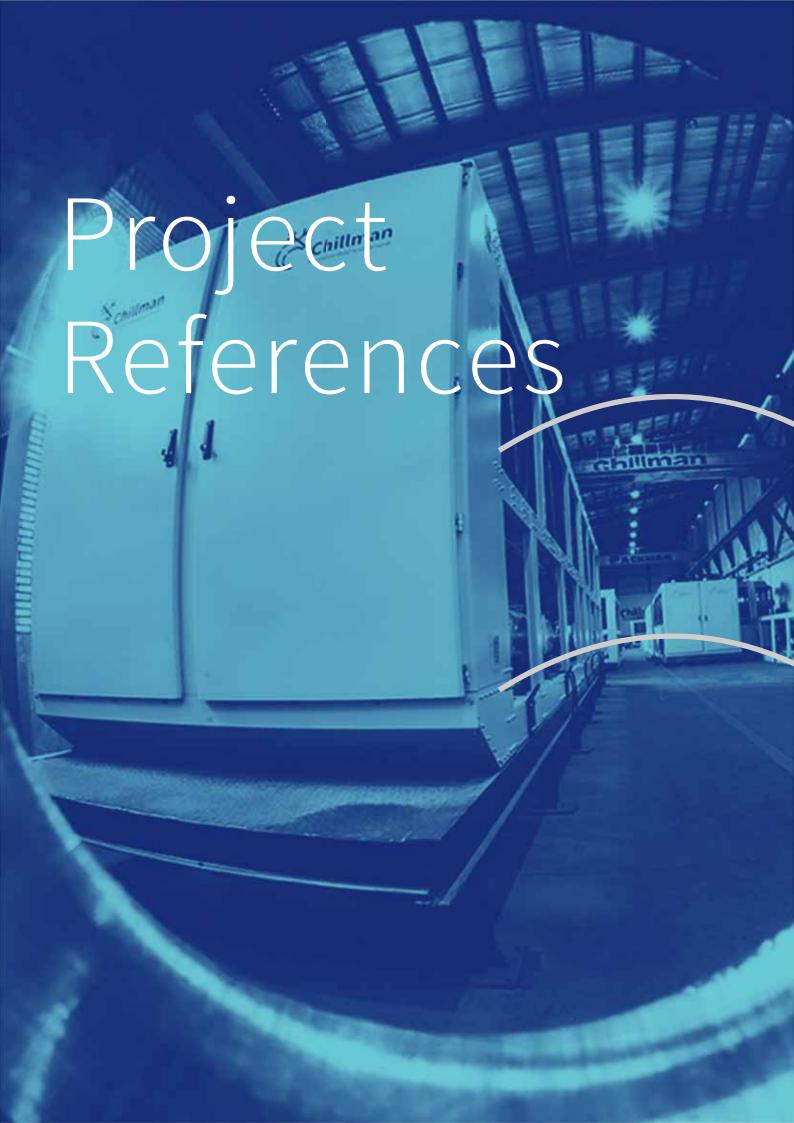
All steel structures are designed as per Computer-Aided software. Structure and frames will be constructed form painted carbon steel bars. All structural parts will be painted in electrostatic painting line with at least 100-micron electrostatic paint for tropical marine climate.

Insulation of evaporator and liquid lines are EPDM type with 25 mm thickness. All copper piping will be connected with special brazed welding. All bolts and nuts are galvanized steel. Required lifting luges are designed as per structural analysis to better and safer shipment.

Chiller dimensional design will be done with consideration of operational and maintenance requirements, space for condensers and fans to deliver sufficient air and each component requirements as per manufacturer standards.

CHILLMAN AIR-COOLED CHILLER CAPACITY RANGE

Capacity Range (RT)	6		55	140	280	560		
Mini Chiller			5~20					
Scroll Chiller					20~80			
Screw Chiller						100~500		



SOMEOF

Our Projects



Ghove Ghazaee Hospital



Parand Combine Cycle Power Plant



Atlas Commercial Complex



Atieh 2 Hospital



Parsian Bank



Sarem Hospital



Iran Khodro



Kazeroun Power Plant



Erfan Niayesh Ministry of Power Ardebil Gas Hospital Power Plant





Zar Shouran



Crouse Company



Baghe Behesht



Chitgar Complex

&...



Opal Commercial Damavand Complex Power Plant





Khoi Power Plant



Almas Ghou Complex



Moheb-e-Yas Hospital

Power Plant & Petrochemical:

∩ Yazd Solar Power Plant ∩ Takht Jamshid Petrochem. ∩ Abadan Power Plant ∩ Kahnouj Power Plant ∩ Sport Complex & Pool ∩ Behbahan Power Plant ∩ Asalouye Power Plant ∩ Samangan Power Plant ∩ Shirvan Power Plant

Industrial:

&...

∩ Sabah Dairy ∩ Daity Dairy ∩ Kaleh Dairy ∩ Isatis Pouya Yazd ∩ Pesian Noush ∩ Gilak Daneh ∩ Kermanshah Bio Ethanol ∩ Ofogh Tolid Darou ∩ Pakchoub Khouzestan

Hospital:

∩ Imam Hosein Tehran ∩ Shahid Beheshti Isfahan ∩ Imam Khomeini Ahwaz ∩ Peyvand Aza Shiraz **n** Chamran Shiraz ∩ Savaneh Sukhtegi Mashhad ∩ Shahid Sadoughi Yazd ∩ Amiralmomenin Zabol ∩ Imam Reza Amol &...



SOME OF OUR **Clients**





















































































PACKMAN GROUP

History

The Packman Company was founded in February 1975, and was soon afterwards registered in Tehran registration department. In early years the Packman construction and service branch focused on building construction. Different mega power plants were built by cooperating with Brown Boveri and Asseck companies in 1976.

The company started its official activities in construction of High-Pressure Vessels such as Hot-Water Boilers, Steam Boilers, Storage Tanks, Softeners and Heat Exchangers from 1984.

Packman Company is one of the first companies which supplied the high quality and standard hot water boilers to the customers.

Packman has exported its products to countries such as Uzbekistan, United Arab Emirates and other countries in the region. It is one of the largest producers of hot-water and steam boilers in the Middle East.

Now we are proud to announce that the Packman industrial group has five major sub-brands that have product titles in all field of HVAC equipment and engineering services, and we do not know this success except with the help and support of our customers.

- 1. Construction Services Industry Association
- 2. Industry Association
- 3. Construction Companies' Syndicate
- 4. Technical Department Association
- 5. Mechanical Engineering Association
- 6. Engineering Standard Association

Departements:

Sales Deps:

- ∩ Power Plant & Petrochemical
- ∩ Industrial
- ∩ Hospitally Service ∩ Commercial & Residential
- ∩ Sport Complex & Pool

Technical Deps:

- Manufacturing R&D
- **■** Innovation Center
- **≡** EPC Execute Unit
- **■** Product Develop Unit
- **■** Sales Engineering Dep

Others:

- ≈ After Sales Service
- ≈ Project Control
- ≈ Financial Office
- ≈ Commercial Office
- ≈ Marketing Dep



PACKMAN GROUP

Brands



PACKMAN

Industrial Group

Designer & manufacturer of Condensing, Hot Water, Steam, Hot Oil & Waste Heat Boilers, Heat Exchangers, Autoclave Pressure & Storage Vessels,...



GREENMAN

Green mindset, green future

Engineering &
Designing Greenhouse
Pant, CO2 Capture
System, Flue gas
Condenser & Special
HVAC Systems, ...



ROMAN

Watersolution

Designer & manufacturer Reverse Osmosis Plant & Package, Water Treatment, Softener & Filters and Chemical Dosing Systems, ...



RAADMAN

a look to the future

Designer & manufacturer of Industrial Mono & Dual Block Gas, LPG, Light & Heavy Oil Burners, Premixed & Postmixed Burners, Watertube burners, Process burners, Special application burners & Combustion Solutions



CHILLMAN

Coolest hvac around

Designer&manufacturer ofAir&WaterCooled Chillers,AirHandling Units,Fancoil,HVAC Equipment,...





1. Isfahan Factory



2. Vilashahr Factory



3. Parand Factory



4. Parand (2) Factory



5. Bonyad Factory

SOMEOF

Certificates are























































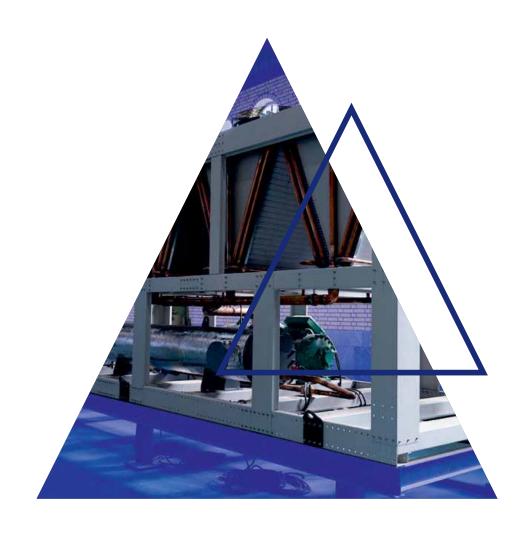








Coolest HVAC Team Around













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