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Fuel Storage Tank

## Product Description

Fuel Reservior tank is a container for storing fuel. Fuel tanks are used to provide storage of fuel for use in many applications, drinking fuel, irrigation agriculture, fire suppression, agricultural farming, both for plants and livestock, chemical manufacturing, food preparation as well as many other uses. Fuel tank parameters include the general design of the tank, and choice of construction materials, linings. Various materials are used for making fuel tank: plastics (polyethylene, polypropylene), fiberglass, concrete and steel (welded or bolted, carbon, or stainless). Earthen pots also function as fuel storages.

## PACKMAN fuel storage tank Properties

PACKMAN Fuel Storage tanks are made of steel plate of ST37 grade (recommended for the manufacture of pressure vessels-no direct fire contact). In the case of customer request, the tank can be made of 17MN4 (suitable for boiler construction) without any changing in product price.

## Manufacturing Standards

ASME Sec VIII, Div. 1 is used in the construction of fuel storage tanks.
Torispherical/Elliptical Head PACKMAN's fuel storage tank head is Elliptical which is more reliable than torispherical heads. This type of head has a longer life and a higher pressure strength at the same thickness against other shapes. The production price/per kilo of these heads is even up to two times the size of the usual heads on the market.

## Welding Procedure

Welding is done by using the Swedish ISBU submerged arc welding equipment. After constructing the tank and welding the lugs, the body of the tank is connected to the heads by welding with a submerged welding method. In addition, the head is welded internally and externally, which increases the time life and the strength of the heads.

## Product Capacity Calculation \& Selection

The process of selecting a fuel or wastefuel storage tank starts with a series of questions and considerations. This is one of the main problems which is witnessed in liquid storage containment applications. In order to ensure that the capacity of fuel storage tank is approved by the responsible authorized department, it is necessary to prepare and install the equipment according to the instructions Standards. Then one can select the product model by determining the volume of storage tanks.
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| Model | Unit | PFST- | PFST- | PFST- | PFST- | PFST- | PFST- | PFST- | PFST- |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Technical Data |  | 300 | 800 | 1000 | 1500 | 2000 | 2500 | 3000 | 4000 |


| Design Standard | - | ASME SEC. VIII. DIV. 1 |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Vessel Type | - | Vertical |  |  |  | Horizantal |  |  |  |
| Volume Capacity | lit | 300 | 800 | 1000 | 1500 | 2000 | 2500 | 3000 | 4000 |


| Connectoins Size |
| :---: |


| Man Hole (M) | in | 10 | 12 | 14 | 14 | 14 | 16 | 16 | 16 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inlet (N1) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Outlet (N2) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Vent (N4) | in | $3 / 4$ | $3 / 4$ | $3 / 4$ | $3 / 4$ | 1 | 1 | 1 | $11 / 2$ |
| Return (N3) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Spare (N5) | in | - | - | - | 1 | 1 | 1 | 1 | 1 |
| Over Flow (N7) | in | - | - | - | - | 1 | 1 | 1 | $11 / 2$ |
| Drain (N6) | in | $3 / 4$ | 1 | 1 | 1 | 1 | 1 | 1 | $11 / 2$ |


| Level Gauge (in) |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Shell | - | Carbon Steel |  |  |  |  |  |  |  |
| Toris Head | - | Carbon Steel |  |  |  |  |  |  |  |
| Vessel Dimensions |  |  |  |  |  |  |  |  |  |
| Vessel Diameter (D) | mm | 600 | 800 | 900 | 1100 | 1200 | 1320 | 1320 | 1592 |
| Height or Length (Head to Head (H) | mm | - | - | - | - | 2200 | 2200 | 2600 | 2650 |
| Distance Of Head From Level (D) | mm | 1500 | 2200 | 2200 | 2200 | 1800 | 1900 | 1900 | 2100 |



| Model | Unit | $\begin{aligned} & \text { PFST- } \\ & 5000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 6000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 7000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 8000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 9000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 10000 \end{aligned}$ | $\begin{aligned} & \text { PFST- } \\ & 20000 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Technical Data |  |  |  |  |  |  |  |  |
| Design Standard | - | ASME SEC.VIII. DIV. 1 |  |  |  |  |  |  |
| Vessel Type | - | Horizontal |  |  |  |  |  |  |
| Volume Capacity | lit | 5000 | 6000 | 7000 | 8000 | 9000 | 10000 | 20000 |
| Connectoins Size |  |  |  |  |  |  |  |  |
| Man Hole (M) | in | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| Inlet (N1) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Outlet (N2) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Vent (N4) | in | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 2 |
| Return (N3) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Spare (N5) | in | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Over Flow (N7) | in | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 |
| Drain (N6) | in | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 | 11/2 |
| Material |  |  |  |  |  |  |  |  |
| Shell | - | Carbon Steel |  |  |  |  |  |  |
| Toris Head | - | Carbon Steel |  |  |  |  |  |  |
| Vessel Dimensions |  |  |  |  |  |  |  |  |
| Vessel Diameter (D) | mm | 1592 | 1750 | 1750 | 1910 | 1910 | 1910 | 2250 |
| Height or Length (Head to Head (H) | mm | 3200 | 3300 | 3500 | 3400 | 3800 | 4300 | 6000 |
| Distance Of Head From Level (D) | mm | 2100 | 2250 | 2250 | 2400 | 2400 | 2400 | 2750 |

## PACKMAN GROUP

## History

The Packman Company was founded in February 1975, and was soon afterwards registered in companies Registration Office. In early years the Packman construction and service branch focused on building installations. Different mega power plants were built by cooperating with Brown Boveri and Asseck companies in 1976.
The company started its official activities in construction of High-Pressure Vessels such as Hot-Water Boilers, Steam Boilers, Storage Tanks, Softeners and Heat Exchangers from 1984.
Packman Company is one of the first companies which supplied the high quality and standard hot water boilers to the customers.
Packman has exported its products to countries such as Uzbekistan, United Arab Emirates and other countries in the Middle East. It is one of the largest producers of hot-water and steam boilers in the Middle East.
Now we are proud to announce that the Packman industrial group has five major sub-brands that have product titles in all field of HVAC equipment and engineering services, and we do not know this success except with the help and support of ourcustomers.

1. Construction Services Industry Association
2. Industry Association
3. Construction Companies' Syndicate
4. Technical Department Association
5. Mechanical Engineering Association
6. Engineering Standard Association

## Departements:

## Sales Deps:

n Power Plant \& Petrochemical
ก Industrial
ก Hospitally Service
ก Commercial \& Residential
ก SportComplex\&Pool

## Technical Deps:

E Manufacturing R\&D
E Innovation Center
E EPC Execute Unit E Product Develop Unit三 Sales Engineering Dep.

Others:
~After Sales Service
~Project Control
₹ Financial Office
~ Commercial Office
₹ Marketing Department


## PACKMAN GROUP Brands



PACKMAN
Industrial Group
Designer\&manufacturer ofCondensing, Hot Water, Steam, HotOil \& WasteHeatBoilers, Heat Exchangers, Autoclave Pressure\&Storage Vessels\&etc


GREENMAN
Green mindset, green future
Engineering \& Designing Commercial Greenhouse Plant, CO2 Dosing System, Flue gas Condenser\& Special HVAC Systems, Sustainable Agriculture \&etc


ROMAN
Water solution
Designer\&manufacturer ReverseOsmosis Plant\& Package, Water Treatment, Softener\& Filtersand Chemical Dosing Systems\&etc


RAADMAN
a look to the future
Designer\&manufacturer of Industrial Mono\&Dual BlockGas, LPG, Light\& Heavy Oil Burners, Premixed\&Postmixed Burners, Watertube burners, Processburners, Special application burners\&Combustion Solutions\&etc



1. Isfahan Factory

2. Vilashahr Factory

3. Parand Factory

4. Parand (2) Factory

5. Bonyad Factory



## Knowledge Based



